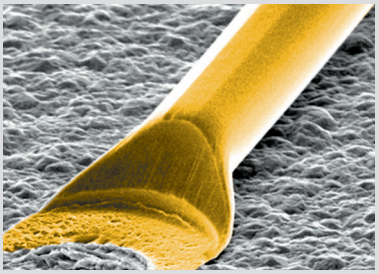
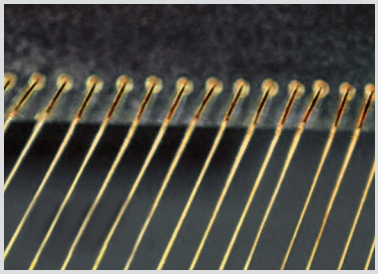
Heraeus

Au HD2
4N Gold Bonding Wire for Universal Use

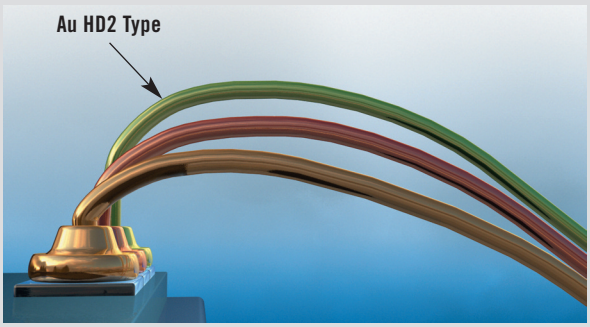




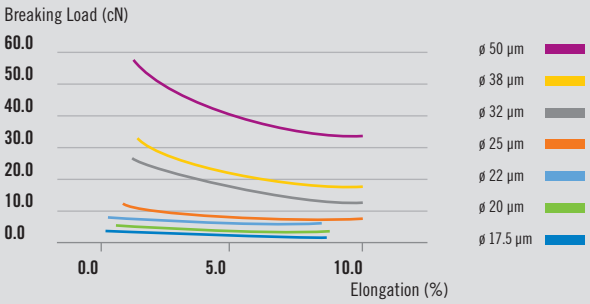
Au HD2 Benefits
- Universal wire
- Soft type bonding wire of high ductility
- Exact loop guiding
- High loop stability
- Good thermal stability
- Suitable for all high performance bonding machines
- For normal and high speed assembling

The HD2 type, doped with a few ppm beryllium, is a standard wire for most modern bonding technologies in normal and high speed ranges. Due to its high loop stability, elevated temperature strength and ductility it can be used in most currently utilized components.

Areas of application
- Discrete components (SOT, TO, ...)
- Integrated circuits (P-DIP, PLCC, SOIC, QFP, ...)
- COB (Chip-on-board)



Breaking Load vs. Elongation



Recommended Technical Data of Au HD2

Diameter	**Microns (µm)**	17.5	20	23	25	30	33	38	50
	Mils	0.7	0.8	0.9	1.0	1.2	1.3	1.5	2.0
Elongation	**%**	2 – 5	2 – 6	2 – 8	2 – 8	3 – 8	3 – 8	3 – 8	3 – 8
Breaking Load	**cN**	> 4	> 5	> 6	> 8	> 10	> 11	> 15	> 30

For other diameters, please contact Heraeus Bonding Wires sales representative.

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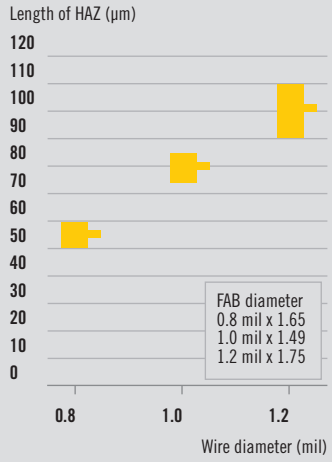
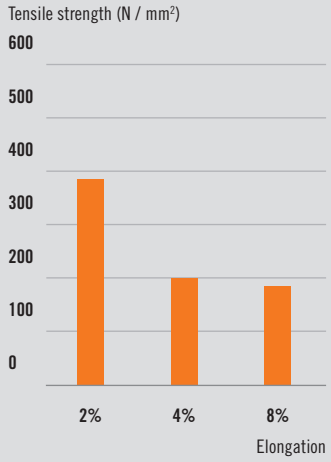
HD2 Characteristics for 25 µm diameter

Non-Gold Elements	< 100 ppm	**Heat Conductivity**	3.12 W / cm·K
Elastic Modulus	> 60 GPa	**Electrical Resistivity**	2.3 µΩ-cm
Heat Affected Zone (HAZ)	190 – 230 µm	**Coeff. of Linear Expansion (20 – 100 °C)**	14.2 ppm / K
Melting Point	1063 °C	**Fusing Current for 25 µm, dia 10 mm length (in air)**	0.369 A
Density	19.32 g / cm³		

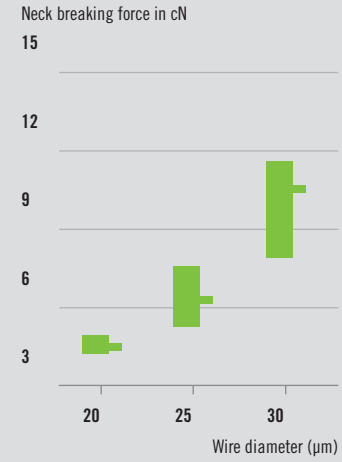
Heat Affected Zone (HAZ)



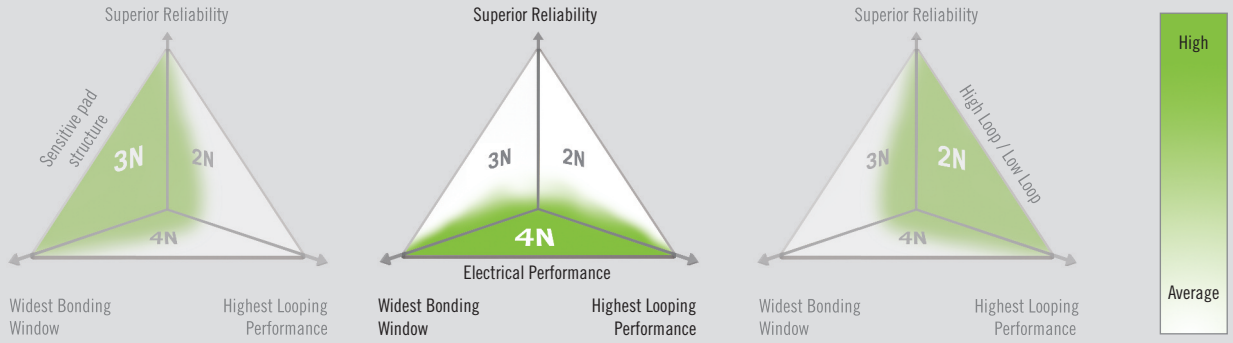
Breaking Load vs. Elongation



Neck Strength



Gold Wire Segmentation by Properties



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